

STORE MANAGER
BETHLEHEM STEEL CORP.
SUPPLY DIVISION
1511
COLORADO



WHAT'S NEWS

IN

BETHLEHEM PUMPING UNITS

No. 12

Attached is the latest wire line and hanger information available on current production models.

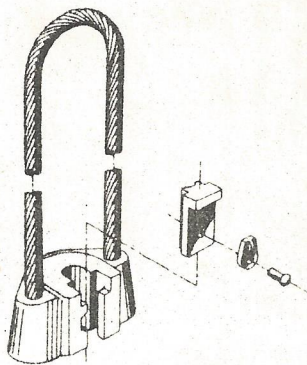
The size and length of the wire line is stamped on all carrier bars. The numbers are large and easy to read. In the case of the babbitted type carriers, this provides the necessary information for ordering a replacement.

On those types which are swaged, the part numbers are stamped on the ferrule after swaging.

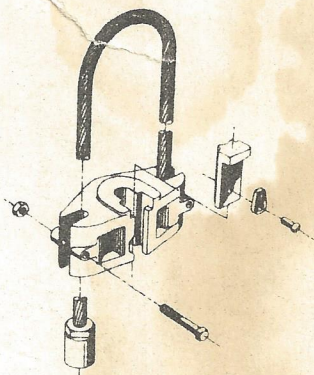
Attachments
BPVinnedge:mjm
5/29/67

Distribution: Department Heads
Area Supervisors
Resident Sales Managers
Salesmen
Store Managers
Field Representatives
Office Distribution

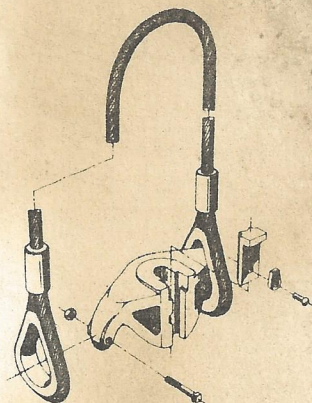
WIRE LINE HANGERS API CRANK BALANCED UNITS



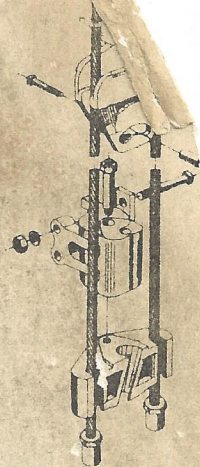
BABBITTED TYPE



TYPE SC



TYPE SH



*** TYPE DSF**

UNIT	TYPE	SIZE WIRE LINE	C'BAR CENTERS	NEW WIRE LINE ASSEMBLY NO.	REPLACES OLD ASSEMBLY NUMBERS
C-912D and 640D-356-168	SH	1-3/8 x 40'-2"	16	A68280	B31613
C-912D and 640D-305-168	SH	1-1/4 x 39'-6"	16	A66208	B31613
C-912D and 640D-427-144	SH	1-3/8 x 38'-4" 38'-4"	16	A68281	B31614
C-912D and 640D-356-144	SH	1-3/8 x 38'-4" 38'-4"	16	A68281	B31615
C-640D and 456D-304-144	SH	1-1/4 x 37'-6"	16	A66079	B31615
C-640D and 456D-253-144	SH	1-1/4 x 37'-6"	16	A66079	B31615
C-912D and 640D-427-120	SH	1-3/8 x 37'-4" 37'-4"	12	A68282	B31593
C-640D and 456D-365-120	SH	1-3/8 x 37'-4" 37'-4"	12	A68282	B31592
C-640D and 456D-304-120	SH	1-1/4 x 31'-6"	12	A66447	B15191
C-456D and 320D-256-120	SH	1-1/8 x 31'-6"	12	A66448	B30336
C-456D and 320D-213-120	SH	1-1/8 x 31'-6"	12	A66448	B30336
C-640D and 456D-365-100	SH	1-3/8 x 32'-4" 32'-4"	12	A68283	B15191
C-456D and 320D-298-100	SH	1-1/4 x 31'-6"	12	A66447	B30336
C-456D and 320D-256-100	SH	1-1/8 x 31'-6"	12	A66448	B30336
C-456D and 320D-298-86	SH	1-1/4 x 31'-6"	12	A66447	B30336
C-320D and 228D-246-86	SH	1-1/8 x 31'-6"	12	A66448	B30336
C-320D and 228D-212-86	SH	1-1/8 x 25'-6"	12	A66457	B29811
C-320D and 228D-246-74	SH	1-1/8 x 23'-10 1/2"	9	A65171	B39143
C-228D and 160D-200-74	SH	1 x 23'-10 1/2"	9	A39831	B28386
C-228D and 160D-173-74	SH	1 x 22'-4 1/2" 22'-4 1/2"	9	A65970 A65970	B11196
C-228D and 160D-200-64	SH	1 x 20'-10 1/2"	9	A39830	B11196
C-160D and 114D-169-64	SC	1 x 19'-2"	9	A38542	B11196
C-160D and 114D-143-64	SC	1 x 18'-5" 18'-5"	9	A65978 A65978	B11189
C-160D and 114D-169-54	SC	1 x 16'-2"	9	A39773	B11189
C-114D and 80D-133-54	SC	7/8 x 16'-2" 16'-2"	9	A65953 A65953	B30353
C-114D and 80D-119-54	SC	7/8 x 16'-2" 16'-2"	9	A39060 A65953	B30353
C-114D and 80D-133-48	SC	7/8 x 14'-2"	9	A39061	B30335
C- 80D and 57D-109-48	SC	7/8 x 14'-2"	9	A39061	B30335
C- 80D and 57D-95-48	SC	7/8 x 14'-2"	9	A39061	B30335

NOTE: 80D-109-42 AND SMALLER UNITS HAVE BABBITTED TYPE WIRE LINES.

* USED ON DUAL COMPLETION UNITS ONLY.

API WIRE LINE HANGERS (Cont'd.)

<u>UNIT SIZE</u>	<u>TYPE</u>	<u>C' BAR CTRS.</u>	<u>SIZE WIRE LINE</u>
109-42	Babbitted to Hanger	6-1/2"	7/8" x 12'6"
89-42	Babbitted to Hanger	6-1/2"	3/4" x 12'6"
76-42	Babbitted to Hanger	6-1/2"	3/4" x 12'6"
89-36	Babbitted to Hanger	6-1/2"	3/4" x 11'0"
67-36	Babbitted to Hanger	6-1/2"	5/8" x 11'0"
56-36	Babbitted to Hanger	6-1/2"	5/8" x 11'0"
67-30	Babbitted to Hanger	6-1/2"	5/8" x 11'0"
53-30	Babbitted to Hanger	6-1/2"	1/2" x 11'0"
43-30	Babbitted to Hanger	6-1/2"	1/2" x 11'0"
53-24	Babbitted to Hanger	5-1/2"	1/2" x 8'0"

BG WIRE LINE HANGERS

<u>UNIT MODEL</u>	<u>TYPE</u>	<u>SIZE LINE</u>	<u>C' BAR CTRS.</u>	<u>WIRE LINE NO.</u>
305BG-168	SH	1-1/4" x 39'6"	16"	AM 66208
304BG-144	SH	1-1/4" x 37'6"	16"	AM 66079
304BG-120	SH	1-1/4" x 36'6"	12"	AM 76492
256BG-120	SH	1-1/8" x 31'6"	12"	AM 66448
298BG-100	SH	1-1/4" x 31'6"	9"	AM 66447
256BG-100	SH	1-1/8" x 30'10 1/2"	9"	AM 39855
212BG-100	SH	1-1/8" x 30'10 1/2"	9"	AM 39855
246BG-86	SH	1-1/8" x 25'6"	9"	AM 66457
212BG-86	SH	1-1/2" x 24'10 1/2"	9"	AM 66047
173BG-86	SH	1-1/8" x 24'10 1/2"	9"	AM 66047
200BG-74	SH	1-1/8" x 23'10 1/2"	9"	AM 39831
173BG-74	SH	1" x 22'4 1/2"	9"	AM 65970
143BG-74	SC	1" x 20'8"	9"	AM 66341

Sterling, Colorado

BETHLEHEM STEEL COMPANY
SUPPLY DIVISION

Index and Control Sheet
BETHLEHEM API PUMPING UNITS

PARTS LISTS

Part
Bulletin No.

Description

PBAB-1.1

Brake Assembly Parts List
- Reducer Sizes 25 through 912

PUMPING UNIT MODELS

(Each Parts Bulletin Pages 1 through 6)

*PB-25A-1.1	25-67-36 25-56-36	PB-160A-2.1	160-173-74 160-200-64
*PB-25A-2.1	25-67-36 25-53-30 25-43-30 25-53-24	PB-160A-3.1 PB-160A-4.1	160-169-64 160-143-64 160-169-54
*PB-40A-1.1	40-89-42 40-76-42 40-89-36 40-67-36 40-56-36	PB-228A-1.1 PB-228A-2.1	228-246-86 228-212-86 228-246-74
*PB-57A-1.1	57-109-48 57-95-48 57-109-42	PB-228A-3.1 PB-228A-4.1	228-200-74 228-173-74 228-200-64
*PB-57A-2.1	57-89-42 57-76-42 57-89-36	PB-320A-1.1	320-256-120 320-213-120 320-298-100 320-256-100 320-298-86
PB-80A-1.1	80-133-54 80-119-54 80-133-48	PB-320A-2.1	320-246-86
PB-80A-2.1	80-109-48 80-95-48 80-109-42	PB-320A-3.1	320-212-86 320-246-74
PB-114A-1.1	114-169-64	PB-456A-3.1	456-365-120
PB-114A-2.1	114-143-64 114-169-54	PB-456A-4.1	456-304-120
PB-114A-3.1	114-133-54 114-119-54 114-133-48	PB-456A-5.1 PB-640A-4.1 PB-640A-5.1	456-256-120 640-356-144 640-304-144
PB-160A-1.1	160-200-74		

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